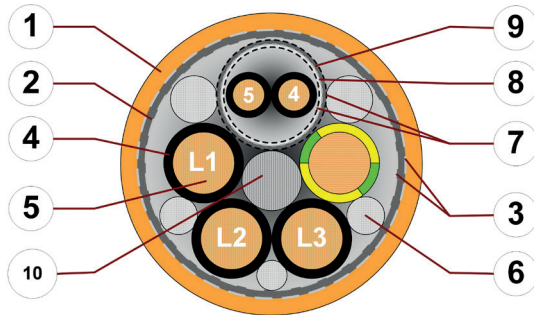


Data sheet

chainflex® CF270.UL.D



Servo cable (Class 4.2.3.1) ● For medium duty applications ● PUR outer jacket
 ● Shielded ● Oil resistant and coolant-resistant ● Notch-resistant ● Flame-retardant
 ● Hydrolysis and microbe-resistant ● PVC and halogen-free



Example image
 For detailed overview please see design table

1. Outer jacket: Pressure extruded PUR mixture
2. Overall shield: Bending-resistant braiding made of tinned copper wires.
3. Banding: Plastic fleece
4. Core insulation: Mechanically high-quality, especially low-capacitance XLPE or TPE mixture
5. Conductor: Especially bending-resistant version consisting of bare copper wires
6. Filling: Plastic yarns
7. Element banding: Plastic foil
8. Shield foil: Aluminium-coated polyester foil
9. Element shield: Bending-resistant braiding made of tinned copper wires.
10. Strain relief: Tensile stress-resistant centre element

Cable structure



Conductor

Multi core: Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).
Single core: Conductor cable consisting of pre-leads (following DIN EN 60228).



Core insulation

Multi core: Mechanically high-quality, especially low-capacitance XLPE mixture.
Single core: Mechanically high-quality TPE mixture.



Core structure

Power cores and control pair elements wound with a short pitch length around a high tensile strength centre element.



Core identification

Power cores: Black cores with white numbers, one green-yellow core.

1. Core: U / L1 / C / L+
2. Core: V / L2
3. Core: W / L3 / D / L-

1 Control pair: Black cores with white numbers.

1. Control core: 4 2. Control core: 5

2 Control pairs: Black cores with white numbers.

1. Control core: 5 2. Control core: 6
3. Control core: 7 4. Control core: 8



Element shield

Bending-resistant braiding made of tinned copper wires.



Intermediate layer

Foil taping over the outer layer.



Overall shield

Bending-resistant braiding made of tinned copper wires.
 Coverage linear approx. 55%, optical approx. 80%



Outer jacket

Low-adhesion, halogen-free, highly abrasion resistant PUR mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-10-2).

Colour: Pastel orange (similar to RAL 2003)

Printing: black

„00000 m** igus chainflex CF270.UL.-.-.-.D① ---② 600/1000V E310776

cRUus AWM Style 21209 VW-1 AWM I/II A/B 90°C 1000V FT1 CE DESINA

RoHS-II conform www.igus.eu +++ chainflex cable works +++

* **Length printing:** Not calibrated. Only intended as an orientation aid.

① / ② Cable identification according to Part No. (see technical table).

Example: ... chainflex CF270.UL.15.15.02.01.D (4G1.5+(2x1.5)C)C 600/1000V ...



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Dynamic information

	Bend radius	e-chain® linear flexible fixed	minimum 10 x d minimum 8 x d minimum 5 x d
	Temperature	e-chain® linear flexible fixed	-25°C up to +80°C -40°C up to +80°C (following DIN EN 60811-504) -50°C up to +80°C (following DIN EN 50305)
	v max.	unsupported gliding	10m/s 2m/s
	a max.		50m/s²
	Travel distance	Unsupported travels and up to 10m for gliding applications, Class 2	

These values are based on specific applications or tests. They do not represent the limit of what is technically feasible.

Guaranteed service life according to guarantee conditions

Double strokes	5 million	7.5 million	10 million
Temperature, from/to [°C]	R min. [x d]	R min. [x d]	R min. [x d]
-25/-15	12.5	13.5	14.5
-15/+70	10	11	12
+70/+80	12.5	13.5	14.5

Minimum guaranteed service life of the cable under the specified conditions.
 The installation of the cable is recommended within the middle temperature range.

Electrical information

	Nominal voltage	600/1000V (following DIN VDE 0298-3) 1000V (following UL)
	Testing voltage	4000V (following DIN EN 50395)



Example image

igus® chainflex® CF270.UL.D

Data sheet

chainflex® CF270.UL.D



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Properties and approvals

	UV resistance	Medium
	Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3
	Offshore	MUD-resistant following NEK 606 - status 2016
	Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
	Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
	Halogen-free	Following DIN EN 60754
	PTFE-free	The design of these products does not contain PTFE
	UL-verified	Certificate No. V293650: „igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year“
	UL/CSA AWM	See table UL/CSA AWM for details
	NFPA	Following NFPA 79-2018, chapter 12.9
	REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
	Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
	Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF77.UL.05.12.D - tested by IPA according to standard DIN EN ISO 14644-1
	DESINA	According to VDW, DESINA standardisation
	CE	Following 2014/35/EU



Example image

Data sheet

chainflex® CF270.UL.D



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Properties and approvals

UL/CSA AWM Details

Conductor nominal cross section [mm²]	UL style core insulation	UL style outer jacket	UL Voltage Rating [V]	UL Temperature Rating [°C]
Multi-core cables				
0.34	30052	21209	1000	90
0.75	30052	21209	1000	90
1.0	30052	21209	1000	90
1.5	30052	21209	1000	90
2.5	30052	21209	1000	90
4.0	30052	21209	1000	90
6.0	30052	21209	1000	90
10	30052	21209	1000	90
16	30052	21209	1000	90
25	30052	21209	1000	90
35	30052	21209	1000	90
Spindle cables/Single cores				
6.0	10492	10973	1000	80
10	10492	10973	1000	80
16	10492	10973	1000	80
25	10492	10973	1000	80
35	10492	10973	1000	80
50	10492	10973	1000	80
70	10492	10973	1000	80



igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year



Example image

Data sheet

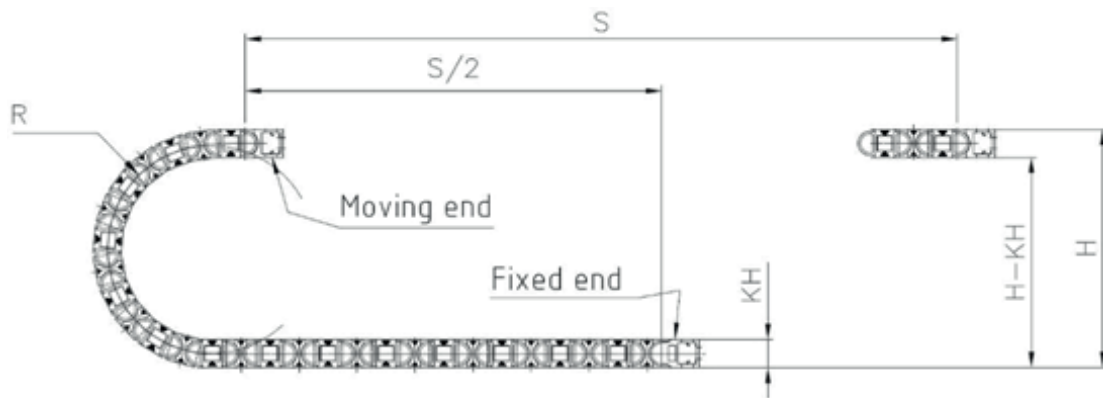
chainflex® CF270.UL.D



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Typical lab test setup for this cable series

Test bend radius R	approx. 75 - 300 mm
Test travel S	approx. 1 - 15 m
Test duration	minimum 2 - 4 million double strokes
Test speed	approx. 0.5 - 2 m / s
Test acceleration	approx. 0.5 - 1.5 m / s ²



Typical application areas

- For medium duty applications, Class 4
- Unsupported travels and up to 10m for gliding applications, Class 2
- Almost unlimited resistance to oil, Class 3
- No torsion, Class 1
- Indoor and outdoor applications without direct sun radiation
- Machining units/machine tools, low temperature applications



igus 4-year
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Technical tables:

Mechanical information

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
1 Control pair shielded				
CF270.UL.07.03.02.01.D	(4G0.75+(2x0.34)C)C	9.0	72	108
CF270.UL.15.15.02.01.D	(4G1.5+(2x1.5)C)C	11.5	146	190
CF270.UL.25.15.02.01.D	(4G2.5+(2x1.5)C)C	13.0	195	248
CF270.UL.40.15.02.01.D	(4G4.0+(2x1.5)C)C	15.0	260	328
CF270.UL.60.15.02.01.D	(4G6.0+(2x1.5)C)C	16.5	350	430
CF270.UL.100.15.02.01.D	(4G10+(2x1.5)C)C	19.0	541	624
CF270.UL.160.15.02.01.D	(4G16+(2x1.5)C)C	22.0	786	900
2 Control pairs shielded				
CF270.UL.07.03.02.02.D	(4G0.75+2x(2x0.34)C)C	11.0	96	151
CF270.UL.10.07.02.02.D	(4G1.0+2x(2x0.75)C)C	12.5	139	200
CF270.UL.15.07.02.02.D	(4G1.5+2x(2x0.75)C)C	12.5	162	210
CF270.UL.25.15.02.02.D	(4G2.5+2x(2x1.5)C)C	15.5	265	322
CF270.UL.40.15.02.02.D	(4G4.0+2x(2x1.5)C)C	16.5	322	403
CF270.UL.60.15.02.02.D	(4G6.0+2x(2x1.5)C)C	18.5	407	505
CF270.UL.100.15.02.02.D	(4G10+2x(2x1.5)C)C	21.0	604	703
CF270.UL.160.15.02.02.D	(4G16+2x(2x1.5)C)C	24.0	857	997
CF270.UL.250.15.02.02.D	(4G25+2x(2x1.5)C)C	27.5	1219	1422
without control pair				
CF270.UL.07.04.D	(4G0.75)C	8.0	47	81
CF270.UL.10.06.D	(6G1.0)C	9.5	87	133
CF270.UL.15.04.D	(4G1.5)C	9.0	78	116
CF270.UL.25.04.D	(4G2.5)C	10.5	129	173
CF270.UL.40.04.D	(4G4.0)C	12.5	193	255
CF270.UL.60.04.D	(4G6.0)C	14.5	297	356
CF270.UL.100.04.D	(4G10)C	17.0	495	551
CF270.UL.160.04.D	(4G16)C	20.5	755	819
CF270.UL.250.04.D	(4G25)C	25.0	1117	1256
CF270.UL.350.04.D	(4G35)C	28.0	1597	1696
Spindle cable/Single core				
CF270.UL.60.01.D	(1x6.0)C	7.5	72	95
CF270.UL.100.01.D	(1x10)C	8.5	114	145
CF270.UL.160.01.D	(1x16)C	9.5	178	209
CF270.UL.250.01.D	(1x25)C	11.0	269	304
CF270.UL.350.01.D	(1x35)C	13.0	374	419
CF270.UL.500.01.D	(1x50)C	15.0	525	579
CF270.UL.700.01.D	(1x70)C	17.0	751	804

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.

G = with green-yellow earth core x = without earth core



igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year



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Electrical information

Conductor nominal cross section [mm²]	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2) [Ω/km]	Max. current rating at 30 °C [A]
0.34	57	7
0.75	26	14
1.0	19.5	17
1.5	13.3	21
2.5	8	30
4.0	4.95	41
6.0	3.3	53
10	1.91	74
16	1.33	99
25	0.78	131
35	0.56	179
50	0.39	228
70	0.28	285

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.



igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year



Example image

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Capacity

Part No.	Power cores		Control cores	
	Core/Core Capacity [approx. pF / m]	Core/Shield Capacity [approx. pF / m]	Core/Core Capacity [approx. pF / m]	Core/Shield Capacity [approx. pF / m]
1 Control pair shielded				
CF270.UL.07.03.02.01.D	60	105	75	130
CF270.UL.15.15.02.01.D	80	140	120	210
CF270.UL.25.15.02.01.D	105	185	120	210
CF270.UL.40.15.02.01.D	115	200	120	210
CF270.UL.60.15.02.01.D	120	210	120	210
CF270.UL.100.15.02.01.D	140	245	120	210
CF270.UL.160.15.02.01.D	140	245	120	210
CF270.UL.250.15.02.01.D	145	255	120	210
2 Control pairs shielded				
CF270.UL.07.03.02.02.D	60	105	75	130
CF270.UL.10.07.02.02.D	95	155	100	175
CF270.UL.15.07.02.02.D	80	140	100	175
CF270.UL.25.15.02.02.D	105	185	120	210
CF270.UL.40.15.02.02.D	115	200	120	210
CF270.UL.60.15.02.02.D	120	210	120	210
CF270.UL.100.15.02.02.D	140	245	120	210
CF270.UL.160.15.02.02.D	140	245	120	210
CF270.UL.250.15.02.02.D	145	255	120	210
without control pair				
CF270.UL.07.04.D	60	105	-	-
CF270.UL.10.06.D	80	135	-	-
CF270.UL.15.04.D	85	140	-	-
CF270.UL.25.04.D	105	185	-	-
CF270.UL.40.04.D	115	200	-	-
CF270.UL.60.04.D	120	210	-	-
CF270.UL.100.04.D	140	245	-	-
CF270.UL.160.04.D	140	245	-	-
CF270.UL.250.04.D	145	255	-	-
CF270.UL.350.04.D	145	255	-	-
Spindle cable/Single core				
CF270.UL.60.01.D	-	430	-	-
CF270.UL.100.01.D	-	410	-	-
CF270.UL.160.01.D	-	565	-	-
CF270.UL.250.01.D	-	545	-	-
CF270.UL.350.01.D	-	610	-	-
CF270.UL.500.01.D	-	720	-	-
CF270.UL.700.01.D	-	790	-	-



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Design table

Art.-Nr.	Number of cores	Core design
CF270.UL.XX.XX.02.01.D	4+1x2	
CF270.UL.XX.XX.02.02.D	4+2x2	
CF270.UL.XX.04.D	4	
CF270.UL.XX.06.D	6	
CF270.UL.XX.01.D	1	

